

Work Order ID 64749



Page 1

Thursday, December 16, 2010 8:17:35 AM

Item ID: D4298-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Pin

Start Date: 12/16/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/17/2010 Req'd Qty: 1.00



Customer:

Reference:

L. J. 10/12/16

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4298

A

100

0.00



Doosan

Doosan Lathe

Memo

SA 10/12/16

0.00

1 *SA*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

SA 10/12/16

0.00

1 *SA*

120

QC8- Inspect parts - second check

0.00



QC

Quality Control

Memo

SA 10/12/16

0.00

1 *SA*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64749

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: GA

0.00

80 10/12/16

①



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

c of c only 10-12-17 JF

MF

10-12-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

Thursday, December 16, 2010 8:17:34 AM

Work Order ID: 64749

Parent Item: D4298-023

Parent Item Name: Pin



Start Date: 12/16/2010

Required Date: 12/17/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 10.11.25 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.313 		Purchased	No			100	f	23.1300	0.933	0.982105		12/12/16	
303 ROUND BAR .313													

Location	Loc Qty	Loc Code
MAT028	23.13	
108220	2.11	
110551	2.7	
111787	18.32	

1 Post 40 toes

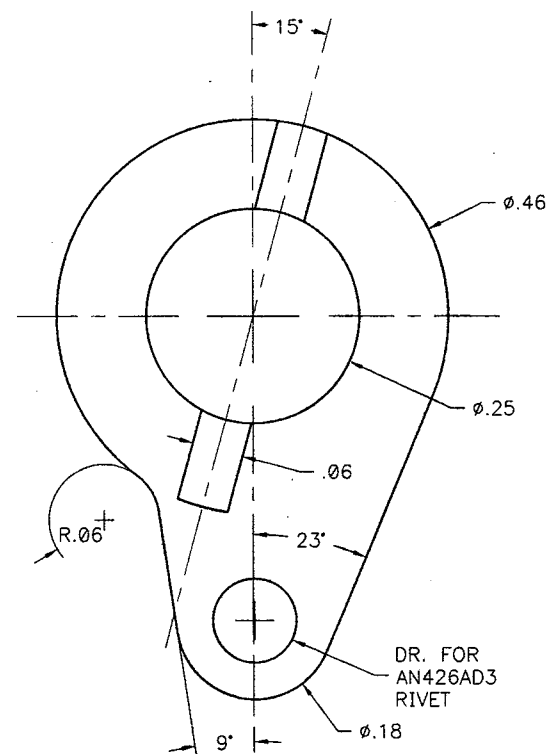
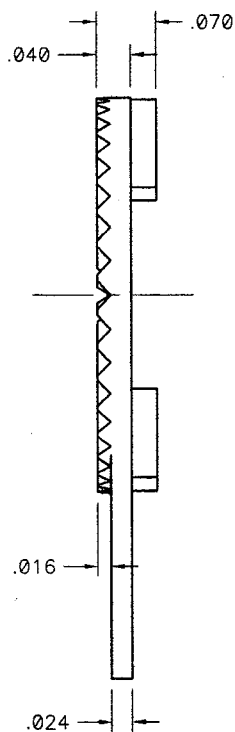
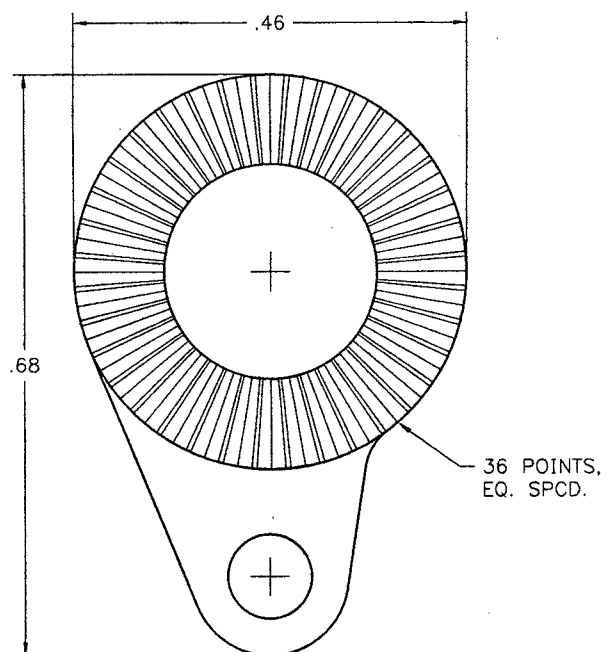
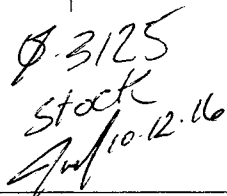
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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TITLE SINGLE PILOT VFR
CHART HOLDER, AW139

SIZE	DWG. NO.
C	13939-1-290 SHT 10 OF 10

RE	
C	

DART P/N	ERA P/N	Description
D4298-001	13939-1-290-001	CHART HOLDER ASSY
D4298-002	13939-1-290-002	PLATE SUB-ASSY
D4298-003	13939-1-290-003	PLATE SUB-ASSY
D4298-004	13939-1-290-004	FIXING BRACKET SUB-ASSY
D4298-005	13939-1-290-005	HINGE SUB-ASSY
D4298-006	13939-1-290-006	MACHINED INNER SUB-ASSY
D4298-007	13939-1-290-007	MACHINED OUTER SUB-ASSY
D4298-008	13939-1-290-008	PLATE
D4298-009	13939-1-290-009	PLATE
D4298-010	13939-1-290-010	FIXING BRACKET
D4298-011	13939-1-290-011	HINGE
D4298-012	13939-1-290-012	HINGE
D4298-013	13939-1-290-013	HINGE
D4298-014	13939-1-290-014	HINGE
D4298-015	13939-1-290-015	CLIP ANGLE
D4298-016	13939-1-290-016	CLIP STOP
D4298-017	13939-1-290-017	CLIP STOP MOUNT
D4298-018	13939-1-290-018	MACHINED INNER
D4298-019	13939-1-290-019	MACHINED OUTER
D4298-020	13939-1-290-020	KNOB
D4298-021	13939-1-290-021	MACHINE BOLT
D4298-022	13939-1-290-022	PIN TOPPER
D4298-023	13939-1-290-023	PIN
D4298-024	13939-1-290-024	SERRATED ADJUSTMENT WASHER

210.64749

RELEASED
2010-12-15
WJ

A	NEW ISSUE	SC	10.12.15
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	<i>WJ</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>WJ</i>	D4298	SHEET 1 OF 1
APPROVED	<i>WJ</i>	TITLE	SCALE
DE APPR.	<i>WJ</i>	CHART HOLDER (AW 139)	NTS
DATE	10.12.15	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Location/Lot Activity

July 04, 2011 2:38:38 PM

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Criteria : All Items All Locations Lot: 64749 All Transaction Types All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Issue	D4298-023 / Pin	Main Warehouse GA	64166	FAUT01		2.0000		1.0000		
					12/17/10	-1.0000	64749	-1.0000		(\$60.19)
								-1.0000		(\$60.19)
WIP Receipt	D4298-023 / Pin	Main Warehouse GA	64749	FAUT01		1.0000		0.0000		
					12/17/10	1.0000	64749	1.0000		\$60.19
								1.0000		\$60.19